

STEP DRILL BITS

Aluminum Titanium Nitride (AlTiN)
Coating for Longer Life

10x
MORE DURABLE
THAN STEAMED
BLACK OXIDE



Quick-Release, 1/4" Hex with Dual Spiral Flutes



Durable, 3/8" Hex with Dual Straight Flutes



10x MORE DURABLE

THAN STEAMED BLACK OXIDE COATING FOR LONGER BIT LIFE



Quick-Release, 1/4" Hex Shank fits impact drivers and standard drills

Laser-etched Primary Hole Markings for quick size identification

Dual Straight Flutes pull bit through material for cleaner cuts

AITiN Coating for longer life

Durable, 3/8" Hex Shank fits standard drills

Split Point Tip quickly starts holes and prevents drifting

Dual Spiral Flutes pull bit through material for faster cuts

QRST15

KTSB15



COMPARISON CHART

Hole Size Ranges	Holes	Increment	Coating	Cat. No.	Shaft	Use with	Double Flutes
 1/8" to 1/2" (3.2 mm to 12.7 mm)	13	1/32" (0.8 mm)	AlTiN	QRST01   Quick Release 1/4" Hex			
				KTSB01  Durable 3/8" Hex			
 1/4" to 3/4" (6.4 mm to 19.1 mm)	9	1/16" (1.6 mm)	AlTiN	QRST03   Quick Release 1/4" Hex			
				KTSB03  Durable 3/8" Hex			
 7/8" to 1-1/8" (22.2 mm to 28.6 mm)	2	Varies	AlTiN	QRST11   Quick Release 1/4" Hex			
				KTSB11  Durable 3/8" Hex			
 3/16" to 7/8" (4.8 mm to 22.2 mm)	12	1/16" (1.6 mm)	AlTiN	QRST14   Quick Release 1/4" Hex			
				KTSB14  Durable 3/8" Hex			
 7/8" to 1-3/8" (22.2 mm to 34.9 mm)	3	Varies	AlTiN	QRST15   Quick Release 1/4" Hex			
				KTSB15  Durable 3/8" Hex			

STEP DRILL BITS COME IN CONVENIENT KITS CONTAINING COMMONLY USED BITS AND CUTTING OIL



QRST3PC

3 Piece Premium All Purpose Quick Release Step Bit Kit

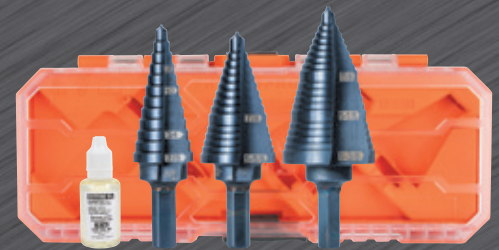
QRST01 (1/8" to 1/2"),
QRST03 (1/4" to 3/4"),
QRST14 (3/16" to 7/8")
Cutting oil and a case



QRSTSPRO

3 Piece Premium Electrician's Quick Release Step Bit Kit

QRST14 (3/16" to 7/8"),
QRST11 (7/8" to 1-1/8"),
QRST15 (7/8" to 1-3/8")
Cutting oil and a case



KTSBSPRO

3 Piece Premium Electrician's 3/8" Hex Step Bit Kit

KTSB14 (3/16" to 7/8"),
KTSB11 (7/8" to 1-1/8"),
KTSB15 (7/8" to 1-3/8")
Cutting oil and a case



STEP BITS AND CUTTING OIL NEST INSIDE TO ELIMINATE MOVEMENT AND PROTECT THE BITS FROM DAMAGE



CASES ARE DESIGNED TO NEST NEATLY WITHIN MODbox™ TOOLBOXES AND ON THE MODbox™ CASE ADAPTER SIDE RAIL ATTACHMENT

Cat. No.	UPC#	Description	Holes	Increment	Hole Size Ranges
QRST01	0-92644-53301-3	Quick-Release Step Drill Bit with Spiral Flute	13	1/32" (0.8 mm)	1/8" to 1/2" (3.2 to 12.7 mm)
QRST03	0-92644-53302-0	Quick-Release Step Drill Bit with Spiral Flute	9	1/16" (1.6 mm)	1/4" to 3/4" (6.4 to 19.1 mm)
QRST11	0-92644-53303-7	Quick-Release Step Drill Bit with Spiral Flute	2	Varies	7/8" to 1-1/8" (22.2 to 28.6 mm)
QRST14	0-92644-53304-4	Quick-Release Step Drill Bit with Spiral Flute	12	1/16" (1.6 mm)	3/16" to 7/8" (4.8 to 22.2 mm)
QRST15	0-92644-53305-1	Quick-Release Step Drill Bit with Spiral Flute	3	Varies	7/8" to 1-3/8" (22.2 to 34.9 mm)
KTSB01	0-92644-59103-7	3/8" Hex, Double Straight Flute	13	1/32" (0.8 mm)	1/8" to 1/2" (3.2 to 12.7 mm)
KTSB03	0-92644-53302-0	3/8" Hex, Double Straight Flute	9	1/16" (1.6 mm)	1/4" to 3/4" (6.4 to 19.1 mm)
KTSB11	0-92644-59111-2	3/8" Hex, Double Straight Flute	2	Varies	7/8" to 1-1/8" (22.2 to 28.6 mm)
KTSB14	0-92644-59114-3	3/8" Hex, Double Straight Flute	12	1/16" (1.6 mm)	3/16" to 7/8" (4.8 to 22.2 mm)
KTSB15	0-92644-59115-0	3/8" Hex, Double Straight Flute	3	Varies	7/8" to 1-3/8" (22.2 to 34.9 mm)

Kits

QRST3PC	7-83423-01000-8	3 Piece Premium All Purpose Quick-Release Step Bit Kit	Includes Cat. Nos. QRST01, QRST03, QRST14, 1 oz. Bottle Cutting Oil, and Compact Carry Case		
QRSTSPRO	0-92644-53007-4	3 Piece Premium Electrician's Quick Release Step Bit Kit	Includes Cat. Nos. QRST14, QRST11, QRST15, 1 oz. Bottle Cutting Oil, and Hard Carry Case		
KTSBSPRO	0-92644-53009-8	3 Piece Premium Electrician's 3/8" Hex Step Bit Kit	Includes Cat. Nos. KTSB14, KTSB11, KTSB15, 1 oz. Bottle Cutting Oil, and Hard Carry Case		

⚠ Visit www.kleintools.com for warnings and instructions.

See our complete line of **Drilling and Holemaking Tools**

www.kleintools.com

