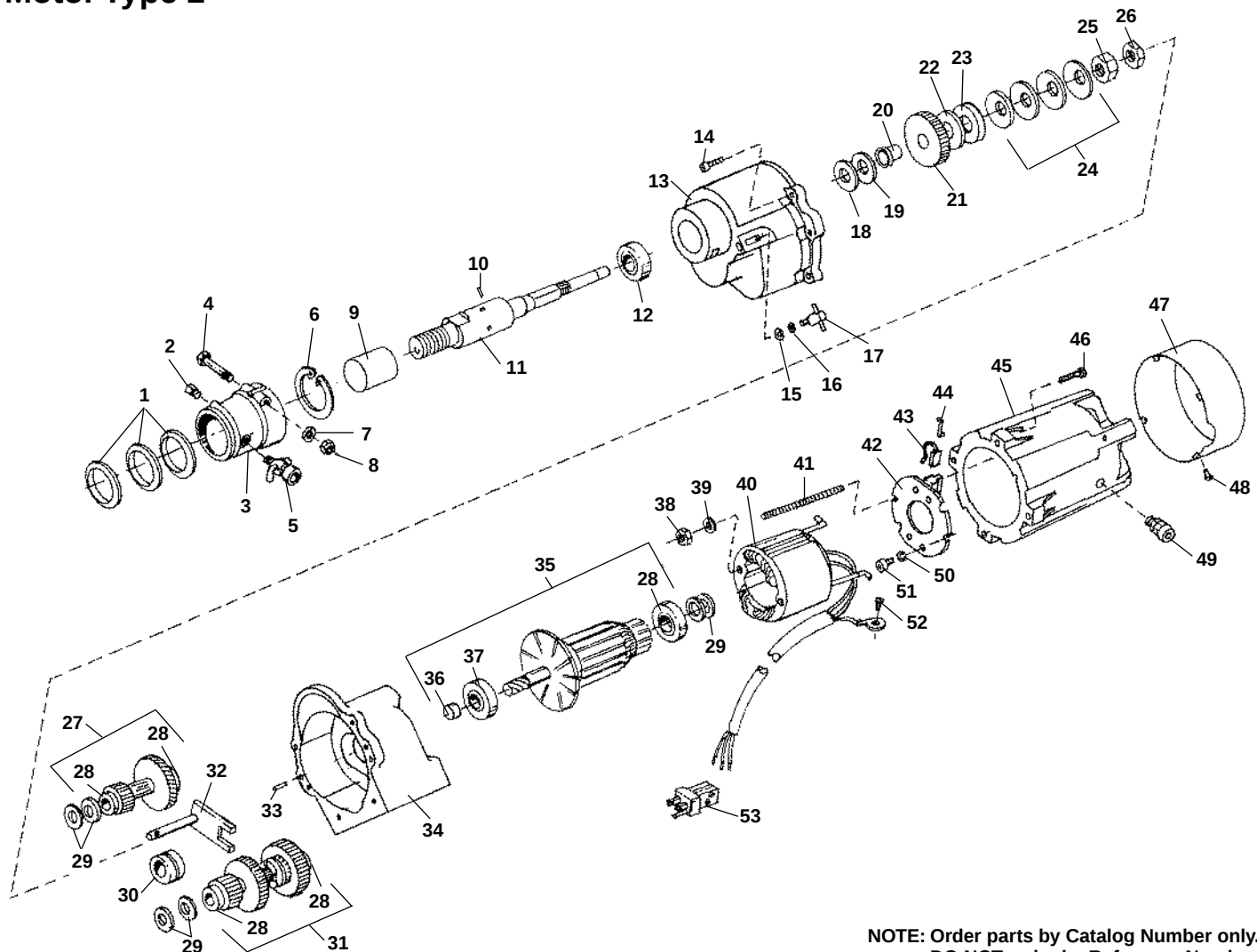


Motor Type 2



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	98125	Motor Complete, 115V	28	63202	Bearing
—	16382	Motor Complete, 230V	29	63207	Belvil Washers (6)
1	63117	Set of Seals	30	99285	Needle Bearing
2	—	1/4" Pipe Plug	31	63217	Gear Assembly 2nd Stage
3	63197	Water Jacket	32	63212	Shifter Arm Assembly
4	59915	Screw 1/4" - 28 x 2 1/4"	33	63227	Dowel Pin (2)
5	99395	Water Petcock w/Hose Fitting	34	63232	Gear Housing
6	64507	Snap Ring	35	63237	Armature Assembly 115V
7	44740	Lock Washer	—	63837	Armature Assembly 230V
8	60410	Hex Nut 1/4" - 28	36	99245	Slinger
9	63122	Wear Sleeve	37	63242	Bearing
10	63192	Spring Pin Set (2)	38	64517	Hex Nut 10-32 (2)
11	63127	Output Shaft	39	58542	Lock Washer (2)
12	63132	Bearing	40	63247	Field Assembly 115V
13	63832	Front Housing	—	63842	Field Assembly 230V
14	64512	Soc. Hd. Cap Screw 1/4" - 28 x 1" (6)	41	63252	Stud
15	99280	Washer	42	63257	Brush Card Assembly
16	99265	Conical Washer	43	63262	Brush Assembly (2)
17	99220	Shift Knob	44	63267	Brush Springs (2)
18	63137	Clutch Washer	45	63272	Field Housing
19	63142	Clutch Plate	46	64522	Soc. Cap. Screw 1/4"-28 x 1 1/4" (4)
20	63147	Bushing	47	63277	Housing Cover
21	63152	Output Gear	48	64527	Cap Screw #10-32 x 3/4" (4)
22	63162	Clutch Washer	49	63282	Strain Relief
23	63167	Clutch Plate	50	85945	#8 Ext. Washer
24	63172	Conical Washers (4)	51	64532	Cap Hd. Screw 8-32 x 3/4" (2)
25	63177	Stop Nut (Torque to 55-60 Ft./lbs.)	52	64537	Ft. Hd. Screw 10-32 x 1/4"
26	63182	Lock Nut	53	63157	Plug 115V
27	63187	Gear Assembly 1st Stage	—	63847	Plug 230V