

Threading

Bolt Dies for 500B and 531, 532, 541 and 542 Die Heads (Continued)

(UNC)			(UNF)	
Rod Size – TPI	RH High-Speed	LH High-Speed	Rod Size – TPI	RH High-Speed
1/4"-20	48605	—	1/4"-28	48690
5/16"-18	48610	48915	5/16"-24	48695
3/8"-16	48615	48920	3/8"-24	48700
7/16"-14	48620	48925	7/16"-20	48705
1/2"-13	48625	48930	1/2"-20	48710
9/16"-12	48630	48935	9/16"-18	48715
5/8"-11	48635	48940	5/8"-18	48720
3/4"-10	48640	48945	3/4"-16	48725
7/8"-9	48645	48950	7/8"-14	48730
1"-8	48650	48955	1"-12	48735
1 1/8"-7	48655	48960	1"-14NS	49305
1 1/4"-7	48660	48965	1 1/8"-12	48740
1 3/8"-6	48665	48970	1 1/4"-12	48745
1 1/2"-6	48670	48975	1 3/8"-12	—
1 3/4"-5	48675	—	1 1/2"-12	48755
2"-4 1/2	48680	48985	—	—

For use with 531, 541 and 500B 1/4"-1" Die Heads

For use with 532, 542 and 500B 1 1/8"-2" Die Heads



(BSW)	
Rod Size – TPI	RH High-Speed
1/4"-20	—
5/16"-18	—
3/8"-16	67615
7/16"-14	67620
1/2"-12	67625
9/16"-12	—
5/8"-11	67635
3/4"-10	67640
7/8"-9	67645
1"-8	67650
1 1/8"-7	67655
1 1/4"-7	67660
1 3/8"-6	67665
1 1/2"-6	—
1 3/8"-5	67675
1 3/4"-5	—
1 1/2"-4 1/2	67685
2"-4 1/2	—

For use with 531, 541 and 500B 1/4"-1" Die Heads

For use with 532, 542 and 500B 1 1/8"-2" Die Heads

Dies for Rebar, for use in 500B, 531, 532, 541 and 542 Die Heads

Cat No. (UNC)		Cat No. (UNF)	
RH High-Speed	Rebar Size–TPI	RH High-Speed	Rebar Size–TPI
34077	3/8"-16	85850	1"-8
34082	1/2"-13	79120	1 1/8"-7
34087	5/8"-11	85855	1 3/8"-6
34092	3/4"-10	—	—

Acme		(S.I.) Series A Metric			Series B Metric		(ISO) International Standards. Org.	
Rod Size – TPI	RH High-Speed	Rod Size Thread Pitch in. mm	RH High-Speed	LH High-Speed	Rod Size Thread Pitch in. mm	RH High-Speed	Rod Size Thread Pitch in. mm	RH High-Speed
—	—	M6-1.0	49795	49845	—	—	M6-1.0	50040
—	—	M7-1.0	—	49850	—	—	M7-1.0	—
—	—	M8-1.25	49805	—	—	—	M8-1.25	50050
—	—	M9-1.25	—	—	—	—	M9-1.25	—
—	—	M10-1.5	49815	—	M10-1.0	50560	M10-1.5	50060
—	—	M11-1.5	49820	49870	—	—	M11-1.5	—
3/4"-6	49610	M12-1.75	49825	49875	M12-1.5	85865	M12-1.75	50070
—	—	M14-2.0	49830	—	M14-1.5	—	M14-2.0	50075
—	—	M16-2.0	49835	—	M16-1.5	50575	M16-2.0	50080
—	—	M18-2.5	49840	49890	—	—	M18-2.5	50085
—	—	M20-2.5	50480	49895	M20-1.5	50585	M20-2.5	50090
—	—	M22-2.5	50485	49900	M22-1.5	50590	M22-2.5	50095
1"-5	49585	M24-3.0	50490	49905	M24-2.0	85870	M24-3.0	50100
—	—	M25-3.0	50495	—	—	—	M27-3.0	50105
—	—	M26-3.0	—	—	—	—	M30-3.5	50110
—	—	M27-3.0	50500	—	M27-2.0	—	M33-3.5	50115
—	—	M30-3.5	50505	49915	M30-2.0	—	M36-4.0	50120
1 1/4"-5	49600	M33-3.5	50510	—	—	—	M39-4.0	50125
—	—	M36-4.0	50515	49925	—	—	M42-4.5	50130
1 3/8"-4	—	M39-4.0	50520	49930	—	—	M45-4.5	—
—	—	M42-4.5	50525	—	—	—	M48-5.0	50140
—	—	M45-4.5	50530	—	—	—	M52-5.0	—
—	—	M48-5.0	50540	—	—	—	—	—
—	—	M50-5.0	50545	—	—	—	—	—
—	—	M52-5.0	50550	—	—	—	—	—

For use with 531, 541 and 500B 1/4"-1" Die Heads

For use with 532, 542 and 500B 1 1/8"-2" Die Heads

For metric high-speed rebar dies, Series B, ISO, see price list.

