

THREADING ACCESSORIES

CONTINUED

Model 6890 was discontinued 11/1/06 and these parts are interchangeable with Model 7890.

7890 1/4"-1 1/2" MAXIMUM PIPE RANGE

PART NO.	DIES
60200	1/4"-3/8" NPT (60120 Die Head)
60201•	1/2"-3/4" NPT (60120 Die Head)
60202•	1"-1 1/2" NPT (60120 Die Head)
60346	5/16"-18 UNC Bolt (60125 Die Head)
60347	3/8"-16 UNC Bolt (60125 Die Head)
60348	7/16"-14 UNC Bolt (60125 Die Head)
60340	1/2"-13 UNC Bolt (60125 Die Head)
60341	5/8"-11 UNC Bolt (60125 Die Head)
60342	3/4"-10 UNC Bolt (60125 Die Head)
60343	7/8"-9 UNC Bolt (60125 Die Head)
60344	1"-8 UNC Bolt (60125 Die Head)
60345	1 1/8"-1 1/4" 7 UNC Bolt (60125 Die Head)
60349	1 1/2"-6 UNC Bolt (60125 Die Head)
DIE HEADS	
60120•	1/4"-1 1/2" NPT/Manual Opening
60125	5/16"-1 1/2" UNC Bolt/Manual Opening
SPARE PARTS	
60324•	Cutter Wheel
60323	Chuck Jaw Insert Set

7090 & 8090 1/8"-2" MAXIMUM PIPE RANGE

PART NO.	DIES
70201• #	1/2"-3/4" NPT (70118, 80118 & 897065 Die Heads)
70209• #	1"-2" NPT (70118, 80118 & 897065 Die Heads)
847735	1/8" NPT (897065 Die Head)
847740	1/4"-3/8" NPT (897065 Die Head)
847745	1/2"-3/4" NPT (70118, 80118 & 897065 Die Heads)
847750	1"-2" NPT (70118, 80118 & 897065 Die Heads)
847775	1/8" S.S. (897065 Die Head)
847780	1/4"-3/8" S.S. (897065 Die Head)
847785	1/2"-3/4" S.S. (70118, 80118 & 897065 Die Heads)
847790	1"-2" S.S. (70118, 80118 & 897065 Die Heads)
DIE HEADS	
70118•	1/2"-2" NPT/Automatic Opening Die Head for 7090
80118#	1/2"-2" NPT/Automatic Opening Die Head for 8090
897065	1/8"-2" NPT/Quick Opening Die Head
SPARE PARTS	
60324• #	Cutter Wheel
70235	Chuck Jaw Insert Set
700715•	Oil Reservoir Plug
60508	Collapsible Threader Cart for 709051 lbs.
60513	Collapsible Threader Cart for 809051 lbs.

- Included with 7090 basic machine.
- # Included with 8090 basic machine.

6090 1/4"-2" MAXIMUM PIPE RANGE

PART NO.	DIES
60200	1/4"-3/8" NPT (60115 Die Head)
60201•	1/2"-3/4" NPT (60118 Die Head)
60209•	1"-2" NPT (60118 Die Head)
60233	1/2"-3/4" S.S. (60118 Die Head)
60238	1"-2" S.S. (60118 Die Head)
60250	1/2"-3/4" NPT for PVC (60118 Die Head)
60251	1"-2" NPT for PVC (60118 Die Head)
60353	3/4" Beveling 37.5° (60117 Die Head)
60354	1"-2" Beveling 37.5° (60117 Die Head)
60338	3/4" Grooving (60117 Die Head)
60339	1"-2" Grooving (60117 Die Head)
60230	1/2"-3/4" Conduit (60116 Die Head)
60231	1"-1 1/4" Conduit (60116 Die Head)
60232	1 1/2"-2" Conduit (60116 Die Head)
60346	5/16"-18 UNC Bolt (60114 Die Head)
60347	3/8"-16 UNC Bolt (60114 Die Head)
60348	7/16"-14 UNC Bolt (60114 Die Head)
60340	1/2"-13 UNC Bolt (60114 Die Head)
60341	5/8"-11 UNC Bolt (60114 Die Head)

- Included with basic machine.



8090
Threading
Machine



80118 Die Head



6090 CONTINUED

DIES (CONTINUED)	
60342	3/4"-10 UNC Bolt (60114 Die Head)
60343	7/8"-9 UNC Bolt (60114 Die Head)
60344	1"-8 UNC Bolt (60114 Die Head)
60345	1 1/8" & 1 1/4" - 7 UNC Bolt (60114 Die Head)
60349	1 1/2"-6 UNC Bolt (60114 Die Head)
60352	2"-4 1/2" UNC Bolt (60114 Die Head)
DIE HEADS	
60115	1/4"-2" NPT/Manual Opening
60118•	1/2"-2" NPT/Automatic Opening
60114	5/16"-2" UNC Bolt/Manual Opening
60117	3/4"-2" Beveling & Grooving
60112	1/2"-3/4" NPT/Automatic Opening/Notch type
60113	1"-2" NPT/Automatic Opening/Notch type
60116	1/2"-2" Conduit/Manual Opening
SPARE PARTS AND CART	
60324•	Cutter Wheel
60318	Chuck Jaw Insert Set
60328	Chuck Jaw Insert Set for Plastic Coated Pipe
60509	Collapsible Threader Cart 101 lbs.

6390 1/4"-2" MAXIMUM PIPE RANGE

PART NO.	DIES
60200	1/4"-3/8" NPT (60115 Die Head.)
60201•	1/2"-3/4" NPT (60112 & 60115 Die Heads)
60233	1/2"-3/4" S.S. (60112 & 60115 Die Heads)
60208•	1"-2" NPT (60113 Die Head)
60234	1"-2" S.S. (60113 Die Head)
60250	1/2"-3/4" NPT for PVC (60112 & 60115 Die Heads)
60252	1"-2" NPT for PVC (60113 Die Head)
60353	3/4" Beveling 37.5° (60117 Die Head)
60354	1"-2" Beveling 37.5° (60117 Die Head)
60338	3/4" Grooving (60117 Die Head)
60339	1"-2" Grooving (60117 Die Head)
60230	1/2"-3/4" Conduit (60116 Die Head)
60231	1"-1 1/4" Conduit (60116 Die Head)
60232	1 1/2"-2" Conduit (60116 Die Head)
60346	5/16"-18 UNC Bolt (60114 Die Head)
60347	3/8"-16 UNC Bolt (60114 Die Head)
60348	7/16"-14 UNC Bolt (60114 Die Head)
60340	1/2"-13 UNC Bolt (60114 Die Head)
60341	5/8"-11 UNC Bolt (60114 Die Head)
60342	3/4"-10 UNC Bolt (60114 Die Head)
60343	7/8"-9 UNC Bolt (60114 Die Head)
60344	1"-8 UNC Bolt (60114 Die Head)
60345	1 1/8" & 1 1/4"-7 UNC Bolt (60114 Die Head)
60349	1 1/2"-6 UNC Bolt (60114 Die Head)
60352	2"-4 1/2" UNC Bolt (60114 Die Head)
DIE HEADS	
60112•	1/2"-3/4" NPT/Automatic Opening/Notch type
60113•	1"-2" NPT/Automatic Opening/Notch type
60114	5/16"-2" UNC Bolt/Manual Open
60115	1/4"-2" NPT/Manual Opening
60117	3/4"-2" Beveling & Grooving
60116	1/2"-2" Conduit/Manual Opening
SPARE PARTS AND CART	
60324•	Cutter Wheel
60306	Chuck Jaw Insert Set
60506	Threader Cart NO Toolbox.....135 lbs.
60507	Threader Cart with Toolbox.....178 lbs.

- Included with basic machine.