Job Name	Contractor
Job Location	Approval
	Contractor's P.O. No.
Liigiilooi	Contractor of .C. IVO.
Approval	Representative

Series 800M4FR

Freeze-Resistant Pressure Vacuum Breakers

Sizes: 1/2" - 2"

Series 800M4FR is designed to prevent back-siphonage of contaminated water under continuous pressure into the potable water supply. Its superior design protects the valve body and internal components during sudden freeze conditions. Water inside the PVB freezes from the outside-inward.

As the ice forms and expands, causing a buildup of pressure, the 800M4FR relieves the pressure through a unique relief valve built into the plastic float.

Test cocks are positioned at the lowest point of the valve for winterization draining. The 800M4FR is reusable with the relief valve designed to automatically re-seat. It will not discharge through the relief valve during normal operation. (The built-in relief valve is not designed to provide freeze protection for the entire irrigation system.)

Features

- Unique built-in relief valve relieves pressure caused by ice formation
- Replaceable plastic seat
- Easy maintenance of internal parts
- O-ring bonnet seal for less possibility of fouling
- Silicone seat disc for durability
- Test cocks positioned for easy testing and winterization
- Compact space saving design
- Standardly equipped with tee handle quarter turn ball valve shutoffs ½" 1". The 1½" 2" feature lever handles
- No special tools required for servicing
- Bronze body for durability

Available Models

Prefix:

Union connections (¾" - 1" only)

Suffix:

QC Quick-Connect Adapters

SH Stainless Steel Ball Valve Handles



Specifications

A pressure anti-siphon vacuum breaker shall be installed where indicated on the plans to prevent the back-siphonage of contaminated water. This assembly is not to be used where there is a possibility that a back pressure condition may develop. The assembly will incorporate an acetal bonnet with silicone rubber O-ring seal and silicone rubber seat disc. The valve shall have replaceable seats. Check assembly shall be guided over its full stroke by 'V' notch guides.

The assembly shall include an internal, built-in relief valve designed to protect the internal components and the backflow body from freezing. The relief valve shall be repeatable, automatically re-seating when the pressure within the valve is below the set point of the freeze relief valve.

The assembly shall meet the requirements of ANSI/ASSE Standard 1020.

The valve shall be a Watts Series 800M4FR.

NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.

NOTICE

Inquire with governing authorities for local installation requirements

Now Available WattsBox Insulated Enclosures.

For more information, send for literature ES-WB.



Materials

Springs: Stainless Steel

Bonnet: Celcon

Vent Disc: Silicone Rubber
Disc Holder Float: Polypropylene
Check Valve Disc: Silicone Rubber
Check Valve Seat: Noryl Plastic
Body: Bronze

Installations

This valve is designed for installation in a continuous pressure potable water supply system 12" above the highest point of the downstream piping. The valve must be installed with the supply connected to the bottom and in a vertical position. Allow adequate space for periodic inspection, servicing or testing. The valve should not be installed in an area where freezing or spillage will cause damage. Adequate drainage/freeze protection must be provided in cold weather applications. 1.5psi (.10 bar) must be exerted against the float spring to seal the float and air inlet. Do not undersize supply and discharge piping.

NOTICE

Vacuum breakers are not desiged, tested or approved to protect against backpressure backflow or water hammer shock. For protection against backpressure backflow, install Watts 909/009 Reduced Pressure Zone Backflow Preventer. For Protection against water hammer shock install a Watts Series 15 Water Hammer Arrestor utilizing good plumbing practice.

Pressure - Temperature

Temperature Range: 33°F to 140°F (1°C to 60°C) Maximum Working Pressure: 150psi (10.3 bar)

Standards

ANSI, IAPMO, USC Manual Section 10

Approvals

IAPMO



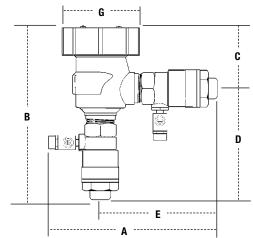


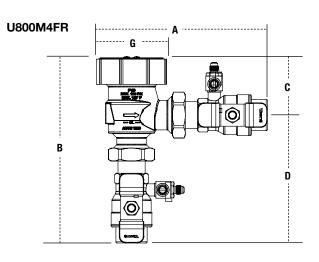


Approved by the foundation for Cross-Connection Control and Hydraulic Research at the University of Southern California, Manual Section 10. QC models are not ASSE 1020 approved.

Dimensions – Weights

800M4FR



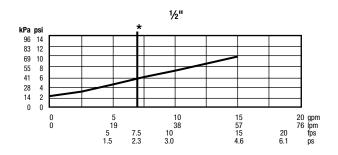


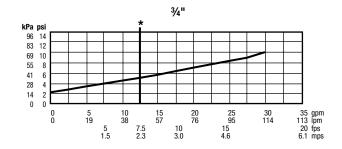
MODEL	SIZE	DIMENSIONS												WE	GHT
		,	4	В		С		D		E		G			
	in.	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs.	kg.
800M4FR	1/2	61//8	156	61/4	159	2 %16	65	311/16	94	37//8	98	21/4	57	4	1.8
800M4FR	3/4	61/2	165	61/2	165	2 %16	65	3 ¹⁵ / ₁₆	100	4 ½	105	21/4	57	4	1.8
800M4FR	1	71/2	191	71/2	191	23/4	70	43/4	121	47/8	124	37/16	87	6	2.7
800M4FR	11/4	87/8	225	9	229	31/4	83	53/4	146	61//8	156	5	127	11	5.0
800M4FR	1 ½	91/4	235	91/2	241	31/4	83	61/4	159	6%	162	5	127	14	6.3
800M4FR	2	10%	270	95/8	245	31/4	83	63/8	162	7	178	5	127	19	8.6
U800M4FR	3/4	63/8	163	79/16	192	21//8	55	5 ⁷ / ₁₆	138	_	_	21/4	57	4	1.8
U800M4FR	1	85/16	211	9	229	2 ¹³ / ₁₆	71	63/16	158	_	_	37/16	87	6	2.7
800M4FRQC	1/2	7 ½	199	8	203	2 ¹³ / ₁₆	71	57/16	138	5%	144	37/16	87	4.5	2.0
800M4FRQC	3/4	81/2	216	81/2	216	2 ¹³ / ₁₆	71	5 ¹¹ / ₁₆	144	61//8	156	37/16	87	4.7	2.1
800M4FRQC	1	91/2	241	91/2	241	2 ¹³ / ₁₆	71	63/4	171	67//8	175	37/16	87	6.6	3.0

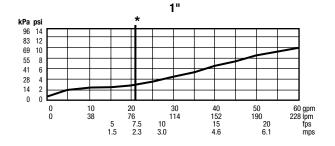
Capacity

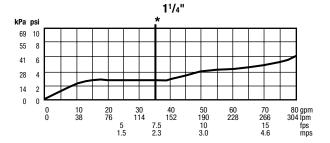
As compiled from documented Foundation for Cross-Connection Control and Hydraulic Research at the University of Southern California lab tests.

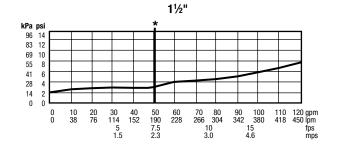
*Typical maximum flow rate (7.5 feet/sec.)

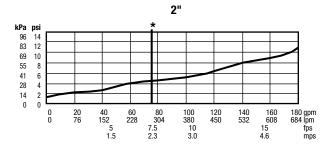














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